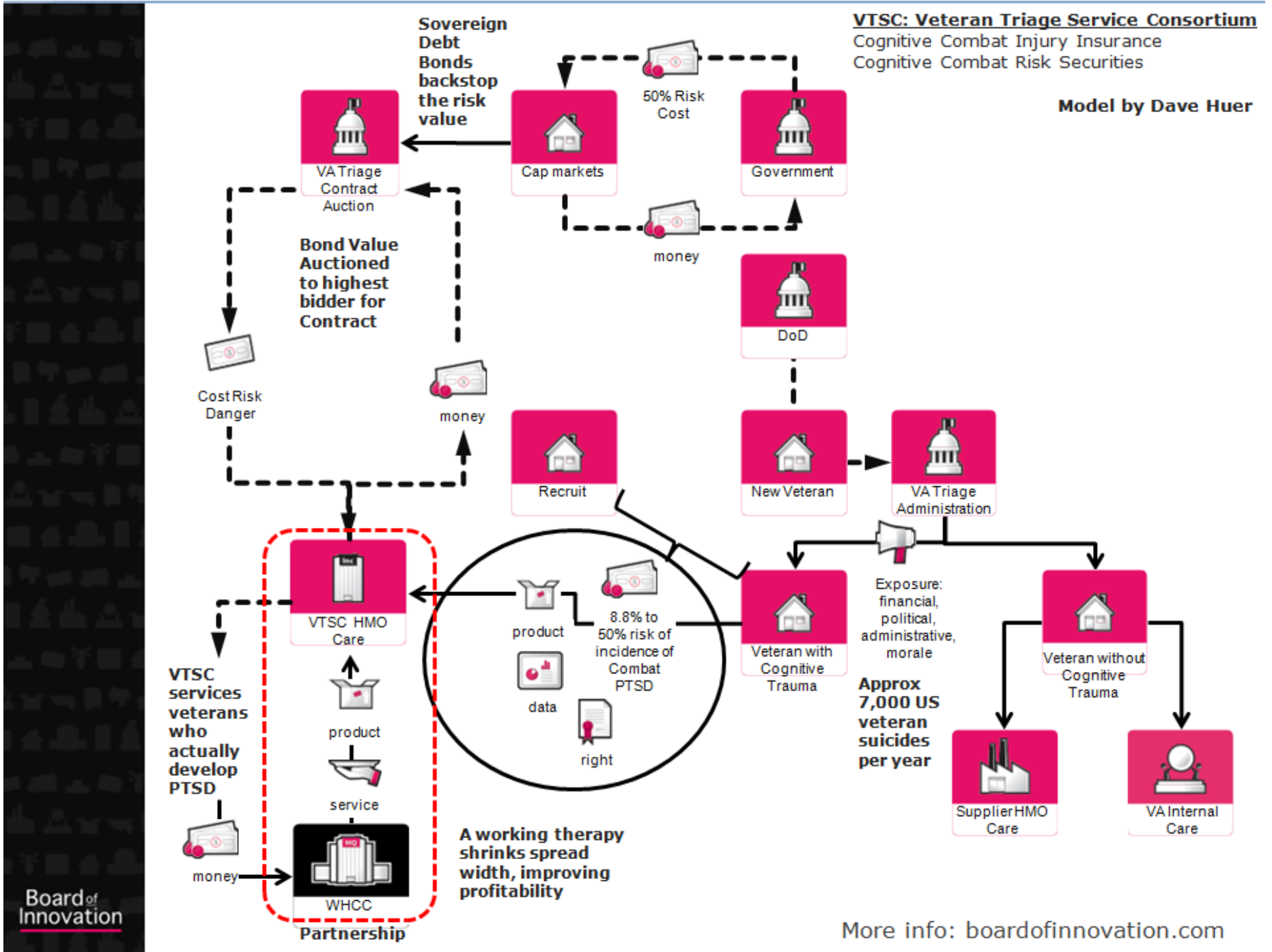


(D) BUSINESS MODEL [USING SOVEREIGN DEBT TO BACKSTOP COSTS].

GLOBAL ESTIMATE: US\$4.9-12.5 Trillion/year, All militaries. Civilian not estimated. Tech not needed to implement model.

VENTURE ULTIMATELY KILLED BY: Inability to compete against monopoly factions. Details open-sourced after U.BC demanded 100% control with \$0 compensation by demanding right to show IP to patent trolls. After reading open-sourced R&D notes, Danish U. academic audio powerhouse advised that the thinking was far ahead of any academic; offering R&D help, but then attempted hostile takeover by bizarrely demanding ownership at year-3 of an R&D timetable set by them. That's not winnable. Academics want it slowed to 30-years. It could only go forward in US private sector.



This charting tool is from boardofinnovation.com in The Netherlands.